



TECHNICAL DATA SHEETS

Formula Number: X-RD9624-S3

Chemical family: POLYESTER/PRIMID

PROPERTY	TEST METHOD	RESULT
Color	Color Computer	RAL3020
Gloss	GB/T 9754-2007	30±5(GU)
Adhesion	GB/T 9286-1998	0 Class Level
Hardness	GB/T 6739-2006	≥H
Impact Resistance	GB/T 1732-93	50Kg • cm, Direct
Conical Mandrel	GB/T 1731-93	2mm
Salt Spray	GB/T 1771-2007	500Hrs.<2mm, Scribe Creep –No Blisters
Humidity	GB/T 1740-2007	1000Hrs.<2mm, Scribe Creep –No Blisters

APPLICATION DATE

Pertreatment:	Bonderite 1000
Application Type:	Electrostatic Spray (50-80Kv), Cold
Recommended Bake:	10Minutes at 180℃ Metal Temperature
VOC:	Essentially Zero
Specific Gravity:	1.2~1.7 g/cc
Theoretical Coverage:	10~12m ² /Kg (Film thickness 60±5μm)
Shelf Life from Date:	27℃ -- 12 Months (According to produce date)

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